r ID 56558



Page 1

i-Access-Step, RH 1/10 Start 5/10 Req'
1/10 Star
5/10 Req'
ocess Plan:
C:
Opera
Descr
Revision N
Rev G

Setup Start Stop

Cust Item ID: Customer:

Date:

Date:

Date: Tooling:

Accept

Run

Operation Set Up/ Draw Draw Plan Accept Reject Reject Insp. Description Run Hours Number Rev. Code Qty Qty Number Stamp

SPC (Y/N):

Revision Nbr Rev G

Document Control

DOCUMENT CONTROL

Start Qty: 1.00

Req'd Qty: 1.00

0.00 Memo

Photocopy bluefile & type labels per PPPD205-541-048

Date:

An Bh 10/03/02

Start

Stop

110 Packaging

Pick Kit

0.00

0.00

0.00

10-3-2 sl 00 SD

120

Packaging

QC4- 100% Inspect kits for completeness

0.00

Memo

Memo

0.00

Quality Control

1 21			
A.			

Work Order ID 56558

March 1, 2010 2:30:56 PM



Page 2

Item ID:

D205-541-048

Revision ID:

Item Name:

Heli-Access-Step, RH

Start Date:

3/01/10

Start Qty: 1.00

Required Date: 3/05/10

Req'd Qty: 1.00



Accept



Setup Start

Stop

Cust Item ID: Customer:

Reference: Approvals:

Process Plan:

Date:

Tooling:

Date:

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID

130



Packaging

Operation Description

Packaging

Set Up/

Run Hours

0.00

0.00

Number

Draw

Draw Rev.

Plan Code

Accept

Run

Reject Reject Qty Number

Insp. Stamp

Packaging

Identify and pack for shipping as per PPPD205-541-048

Location:

PPP Rev:

Memo

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/24 \$

1 10.0318

The state of the s	

Picklist Print

March 1, 2010 2:30:54 PM

Work Order ID: 56558

Parent Item: D205-541-048

Parent Item Name: Heli-Access-Step, RH

Comments:

IPP Rev:A new issue 08-02-19 verified by: LL

IPP Rev:B Ecn 1157 08-03-19 DD verified by:

Start Date: 3/01/10 Start Qty: 1.00

Required Date: 3/05/10

Required Qty: 1.00

Component	Item	ID/
Item Name	-	
AN3-13A		
I DESCRIPTION NAME OF		

Replacement
Item ID

Mfg/
Purch
Purchase

Bin	Primary
Item	Location
No	

Warehouse

Location

	13554
L	ocation

Route	
Seq ID	
120	

Unit of Measure Each

Qty on Hand 91.0000

Loc Code

Remaining Qty To Pick 6.0000





Status

Page 1

AN:	3-14A		
THE		 	
Bolt			



Purchased

Manufactured



use			
		91	
746	- , li ,	91	
	120	Each	66.0000

Loc Qty



						١
]AS1147 AN960JD41				SI	1
1	1AS1147	Δο	46	3/0	1516	14
0	AN960JD41	6				ant.
7						

Washer				 -



Step Assembly

Warehouse	L	oc Oty	Loc Code
Location			
Main Warehouse			
ST		66	
105953		15	
109754		51	
	120	Each	0.0000

120

Each



M113706



856559

		5.3			
				The same of the sa	
	100			The second second	
The same					
	e* 8				
-					
100					

Dart Aerospace Ltd

W/0:57	0558	WORK ORDER CHANGE	S				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
rologles	100	Any part on who to parts hist as in IIn stemane air circut bulls and AND Replace with correct ones ANY-14AB. M 13338 X6 Sules los	10-3-2	~~-5h			Solosluz
		-uppetr/correct who + Bomo ADD copy of new Bom	1	(0.03.2)			

Part No: D205-541-048 PAR #:	Fault Category:	NCR: Yes No DQA:	1 Date: 1,003-24
Resolution:	Disposition:	QA: N/C Closed:	Date:

6558	W	ORK OR	DER NON-CONFORMANCE	(NCR)			
STED	Description of NC		Corrective Action Section B				
OTE	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
120	Any-BA should be not AN3-13A. P.C. not upposter concity	Ssiun	See nen 10-036. Remore encreet An3-13A Bolts Qt +6 AND			A losur	5,
0 1	AND LOA when chilis	1	Any-BA Qty KG			1	10/03/1
		Lun	m _113748	1-13/	17 volon/16	Josiun	color
		sun.	1			Low	C
	STEP	Description of NC Section A Any-BA should be not Any-BA. Any-BA should be not Any-BA. L.C. not uppater county	STEP Description of NC Section A Initial Chief Eng Any-BA should be not Any-BA should be not Any-BA should be not Any LOA when chilin who bo TIn.	STEP Description of NC Section A Initial Chief Eng Any-BA should be not Any-BA should be not P.C. not uppater creety Any LOA when chiefi Who to TIn. Corrective Action Section B Action Description Chief Eng See non 10-036. Remore encreet Any-13A Boths Qty x6 Any LOA when chiefi Who to TIn. Replie with correct Any x6 Myun M 113749	STEP Description of NC Section A Initial Chief Eng Any-BA should be not Any-BA should be not P.C. not upparter creed as Selection Any LOA when childs Who be IIn. Replice with correct Any LOA when childs Any LOA with correct Any BAR Oft x6 Any BAR Oft x6 Any BAR oft of accordance of the selection B Initial Chief Eng Section B Action Description Chief Eng Sign & Date Section B Action Description Chief Eng Sign & Date Any LOA should be not Any LOA when childs Any LOA with correct Any LOA when childs Any LOA when childs Any LOA with correct Any LOA when childs Any LOA when childs Any LOA with correct Any LOA when childs Any LOA when childs Any LOA with correct Any LOA with corr	STEP Description of NC Section A Initial Chief Eng Action Description Chief Eng Section B Verification Section C Section C Section C Any-BA should be not Any-BA should be not Bellow Bellow	STEP Description of NC Section A Initial Chief Eng Any-BA should be not Poly and appropriate creek of the sum of the poly and the pol

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n. * *			

Picklist Print

March 1, 2010 -2:30:54 PM

Work Order ID: 56558

Parent Item:

D205-541-048

Parent Item Name: Heli-Access-Step, RH

Comments:

IPP Rev:A new issue 08-02-19 verified by: LL IPP Rev:B Ecn 1157

Manufactured

08-03-19 DD verified by:



Start Date: 3/01/10

Required Date: 3/05/10

Start Qty: 1.00

Required Qty: 1.00

Date

Issued

10.3

Component Item ID/ Item Name

Item ID

Replacement Mfg/ Purch

Primary Item Location Manufactured No

Last Location

Route Seq ID 120

Loc Qty

Unit of Measure Each

Qty on Hand

Loc Code

Remaining Qty Qty To Pick Issued 17.0000 -10000 200)

B38078

Status

Page 2

Warehouse Location

Main Warehouse

ST

38434

120

17 Each

17

31.0000

102-2 50

Warehouse Loc Oty Loc Code Location Main Warehouse ST 31 38435 31

Let 1		
** *		

Picklist Print

March 1, 2010 2:30:54 PM

Work Order ID: 56558

Parent Item:

D205-541-048

Parent Item Name: Heli-Access-Step, RH

Comments:

IPP Rev:A new issue 08-02-19 verified by: LL IPP Rev:B Ecn 1157

08-03-19 DD verified by:



Start Date: 3/01/10

Start Qty: 1.00

Required Date: 3/05/10

Required Qty: 1.00

Component Item ID/ Item Name MS21042L4

Replacement Mfg/ Item ID

Purch Purchased Bin Primary Item Location No

Last Location

Route Seq ID 120

Unit of Measure Each

Qty on Hand 1,965.000 12,0000

Remaining Qty To Pick Issued

Qty

Date Issued

Status

Page 3

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	1965	
102552	6	
104248	6	
110507	184	
111827	775	
113422	994	
15924	0	

	8		
and the second s			
			*
		1	

... CONTINUED FROM PREVIOUS PAGE

Qty -043	Qty -044	Qty -045	Qty -046	Part Number	Description
2*	2*			MS20600AD4W3	RIVET
2*	2*	2*	2*	MS21042L3	NUT (OR MS21042-3)
4*	4*	5*	5*	MS21042L4	
16	16	16	16	MS21042L4	NUT (OR MS21042-4)
4*	4*	4*	4*	MS21042L5	NUT (OR MS21042-4)
2	2	2	2	MS21042L5	NUT (OR MS21042-5)
-			-	1002104210	NUT (OR MS21042-5)

* = ASSEMBLED AT DART

PARTS LIST HELI-ACCESS-STEP™

Qty -047			Description			
X		D205-541-047	HELI-ACCESS-STEP, LH			
et Avito il	Х	D205-541-048	HELI-ACCESS-STEP, RH			
1		D3724-041	STEP ASSY, LH			
011	1	D3724-042	STEP ASSY, RH			
2	2	D3731-1	PLATE			
2	2	D3751-1	SHIM			
6	6	AN4-13A	BOLT			
6 6 24		AN4-14A	BOLT			
		AN960JD416				
12	12	MS21042L4				
			WASHER NUT (OR MS21042-4)			

OPTIONAL EQUIPMENT

Qty -049	Part Number	Description			
X	D205-541-049	LINER KIT			
1	D2446	SIGN PLATE			
1	D2509	LINER (BASE)			
1	D2511	LINER (END)			
6	MS24693S272	SCREW			
6	A3235-020-935	WASHER			
6	NAS679A3W	NUT			
4	MS20470AD4-8	RIVET			
42	MS20600AD4W4	RIVET			

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Dart Ae	rospace Lt	d							
W/O:			WC	ORK ORDER CHANGE	S				
DATE STEP		PR	Ву	Date	Qty 0	Approval Chief Eng / Prod Mgr	Approva QC Inspecto		
									de own
Part No: PAR #:									
	Resc	olution:	Disposition	n:	QA: N/C CI	osed:		Date: _	
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC	Corrective Action Section B			Verificat	tion A	Annequal	A
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section		Approval Chief Eng	Approval QC Inspecto

NOTE: Date & initial all entries